CENTRAL INTELLIGENCE AGENCY

INFORMATION REPORT

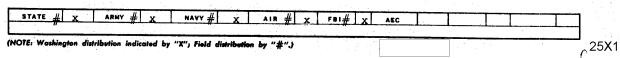
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COUNTRY Bulgaria			REPORT		
SUBJECT New Fuel Dum	p at Iliyantsi		DATE DISTR.	6 January 1	.954
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25 YEAR RE-REVIEW

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USAF review completed



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Name of Project and Importance

The construction of the new fuel dump at Iliyantsi (N 42-45, E 23-18) was classified "top secret" and was referred to over the telephone as "Obekt 85/1" (Object 85/1). Its other name was GSM-Iliyantsi; GSM, or petroleum, oil, and lubricants, was a contraction of "Gorivho Smazochhi Materiali." This fuel dump had a capacity of 1,400 cm. of gasoline, i.e., approximately 308,560 gal. (See page 6 for pinpoint location and page 8 for site layout.)

Construction Data

Excavation for the fuel tanks, etc., began "sometime in 1952". In September 1953, the laying of pipes from the tanks to the pumps to the unloading ramp and storage area (see page 9) began. In late 1953, the project was completed except for the spur railroad. The track (page 6, point 5,) had not been laid, thereby precluding any use of the dump. Lt. Col. Koynov (fnu), head of the 35,470 Military Branch of Capital Construction (35,470 Voenno Podvelyennie Capitalno Stroitelstvo) which financed all such projects and arranged for materials, that rails were unavailable to build the spur track and it would not be built until the end of 1954 or early 1955. ______it would have been very impractical to attempt to fill these tanks from tank trucks._______ 25X1

25X1

Construction Curtailment

- 3. This was part of an overall curtailment of construction necessitated by the lack of materials, equipment, and the need to improve the living conditions of the badly-overburdened working man. It extended into the planning for 1954 and 1955. All projects were curtailed in size. Until approximately October 1953, this fuel dump was to have four pumping stations with two pumps in each. Each station was to service 10 tanks, each with a volume of 50 cm. In October 1953, when the construction of 28 tanks was nearly completed, the Ministry of Defense decided to stop construction. Two pumping stations had also been completed.
- 4. In view of the curtailment, representatives of the Czech firm, HEFA, recommended that construction of the eight tanks on the north end of the tank farm be completed. It was hoped to use the two pumping stations already completed to service 14 tanks each, but the Czech consultants refused to guarantee that the pumps would be adequate to pump fuel from the tanks, 1304 to 140 m, away. The Czech consultants then suggested using mobile pumps to empty the tanks but argued against this in view of the deep mud that prevailed during periods of inclement weather; also the general inconvenience and relative inefficiency of the hand-operated pumps.

 Because the distance from the pumps to the most remote tank was 90 m. at the pump was only guaranteed for a 70 to 80 m. distance, pump installed 50 cm. lower than the other two to lighten 15x1

Construction Errors

- 5. Two pair of tanks at pumping stations No. 1 and No. 2 were installed backward and the concrete housing was nearly completed before the supervisory personnel noticed it. This took 40 m. of additional four-inch pipe.
- 6. Each tank rested on seven cradles which were very carefully aligned and constructed to plan; however, the tanks were not completely cylindrical and did not fit perfectly into the cradles. In some instances, there was a four to five centimeter gap over a large area between the tank and cradle.

 this error would place undue strain on the tanks and would probably cause them to leak or to form a collecting place for 25X1 water leaking from above. Although the tops of the asphalt-impregnated, cloth-covered tanks could be painted with a preservative, no provisions were made to coat the bottoms. The HEFA representative told that in Czechoslovakia the tank-supporting cradles were covered with a layer of very wet concrete, prior to lowering the 25X1 tanks into position, thereby assuring relatively perfect contact between the tank and the supporting cradles.
- 7. The distance between pairs of tanks and from pumps to each pair of tanks was considered excessive by others; this distance was allegedly necessary as a precautionary measure in the event of fire. When one of the Czech consultants, Zamrazil (fnu), laughed and told a tank farm which occupied the same relative area with a 30,000 cm. capacity had just been completed in Czechoslovakia. Zamrazil stated that in Czechoslovakia, a hole was dug, the foundation and supporting cradles were constructed, the tank was laid on top of wet concrete in the cradles, piping was connected, and sand or earth was then poured in, over the tank. A distance of one tank-diameter, i.e., 2.5 m., between tanks was considered adequate.

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Proj	ected L	ife of Fu	el Dump					25 X 1
9.	was left due to cradles	the are It empty. the poor I. The C	a around the how manner in what zechs estimate	dump was constanks, within wever, estimate ich the tanks ted the life of to be 30 years	the coned it at were sufficient	ncrete how t 15 to 20 upported 1	using, O years by the	25X1
Plan	and Ma	aterials						
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11.	a. Zamr	azil (fn	u), (Montyor)	representativ	re of HE	EFA. trave	eled all	
	over	Bulgaria dumps.	a monitoring	the assembly o	of the	equipment	in the	25X1
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	b. Jan	Ventura,	a designer (p	royektant) and	HEFA e	employee.		
v Uti	llizatio	<u>n</u>						
12	. Ultima supply	te user i the mil:	unknown, but itary garriso	n in Sofia.	i	it would e	eventually	7 25X1
Pir	point L	ocation						
13.	Refer	to page Son	6 for pinpoin fia, Bulgaria	t location of	buildin	ngs.		25X1
Sit	e Layou	<u>t</u> .						
14.	See End identi	closure A fo	or.	sketch o	f tank	farm on w	hich	25X1
	1.	Undergro	ound Tanks.	Buried in pair	s, each onstruc	with a 5 tion deta	o cu.m.	
	2.	meters a Each con at a hea time bec 1 and 2 serviced These pu	above ground, ntained two p ad of 35 m. cause of size serviced 10 d eight. (Se	. Concrete, o three by four umps, each pum Only one pump of pipe. As underground ta e page 7 for turned on froself.	by thr p capac could b shown o nks and constr	ee meters ity was 3 e used at on sketch, station de	high. 5 cu. m./ any one stations tails.)	

25X1

- 3. Fuel measuring stations, two by three by three meters above ground concrete.
- 4. Two-way flow-control valves, nine, each encased in 60 x 60 x 50 cm-deep concrete container. Access via cast iron trap door. Can empty nine tank cars of gasoline simultaneously using these valves.
- 5. Loading and Unloading Ramp. (See pages 8 and 9 for all construction details.) All three control rooms could park a total of 12 tank cars. Access doors were wooden located on two sides.
- 6. Guards' Living Quarters. Small three-room house, approx. 12 guards lived here. Six by four by four and one-half meters, gable roof.
- 7. Small Wooden Guard Booth.
- 8. Four or five strand barbed-wire fence.
- 9. Barrack.
- 10. Transformer Shack. Three by three by six meters high. Transformer 20-30 kw. Voltages were: primary voltage estimated at 2,000 to 3,000 v. Secondary Voltage probably 150 220 v. Power assumed to be from the power station in Kuzilo. The caple shown on sketch was underground.
- 11. Water-pumping station. Four by five by four and one-half meters high. Source of water well. Capacity has reservoir approx. 10 cu. m. capacity.
- 12. Temporary fuel dump. Information on sketch.
- 13. Piping. All pipes were four inches in diameter, except for the pumps themselves which had three-inch intake and exhaust piping. Control valve intake (point 4) also had three-inch piping. Pipes were one and one-half to three meters deep depending on terrain.

Construction Details of Underground Fuel Tanks

- 15. Refer to Enclosure A, point liand to pages 10 and 110 page All tanks were inclined two or three per 1,000 and were electrically grounded.
 - 1. Valve.
 - 2. Fire Arrestors. One on top of pipe was a piece of metal pipe, approx 10 cm. in diameter, five to six centimeters high. The lower fire arrestor was a piece of pipe 15 to 20 cm. high, approx. 15 cm. in diameter. Within each of the above was aluminum foil wrapped around a piece of corrugated aluminum thereby maintaining an approximately hree millimeters breathing space between the various layers of aluminum foil.

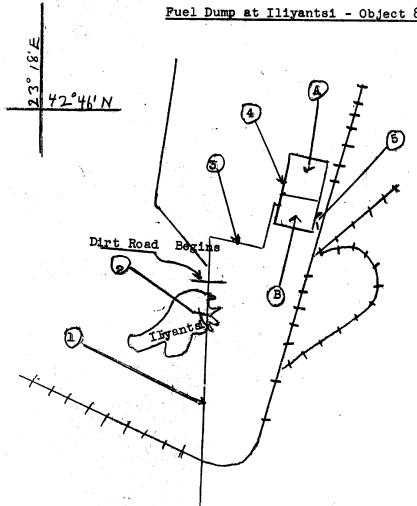
Aluminum Foil
Corrugated Aluminum

		CONFIDENTIAL		25 X 1
		- 5 -		23/1
3	3.	Irreversible Flow Valves.		
1	4.	Breather Pipe.		
	5.	Filter Pipe.		
ϵ	6.	Exhaust Pipe.		
7	7.	Fuel Measuring Port. (Use dip sticks)		
8	3.	Reserve Pipe. In event of power failure obtained by using a hand-pump.	e, gasoline	could be
9	9.	Drain Pipe. Water and residue were pumpe (point 10) by a hand-pump.	ed out of d	qmx
10) .	Pump.		
11	l. :	Supporting cradles 1 and 2 with dimensions of the cradles.	ons. There	were
Security				25 X 1
ехсти	alla	During the day, uard booth(point 7, Encl. A.) of all incg those who the guards personally recogn around the fenced-off area	coming nergo	re checked
Administra	t101	1		
17. This locat	was ed 1	administered by the GSM branch of the M near the Levski Memorial on Vladimir Zae	inistry of mov Blvd. i	Defense n Sofia.
Enclosure	A:	Sketch of New Fuel Dump near Sofi	a.	25X1

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25X1

Fuel Dump at Iliyantsi - Object 85/1



Point 1. Brick road, five to six meters wide, ditches on both sides. Point 2. Approx. turn around of trolley bus for Iliyantsi. Point 3. Dirt road leading into fuel dump; covered with crushed rock. Point 4. Area of fuel dump, accuracy plus or minus 20%. Point A. Fuel-storage area of dump. Point B. Building and living area of dump. Point 5. Proposed spur track; should be completed in 1954.

pinpoint

Overlay of Sofia. Bulgaria.

location of buildings.

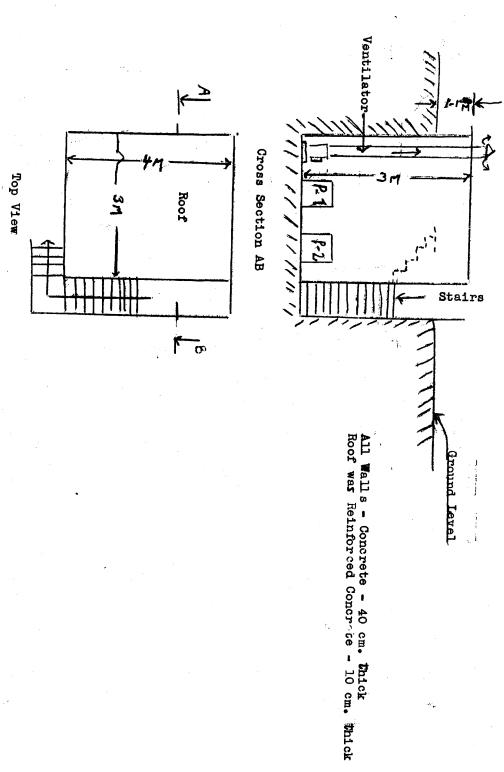
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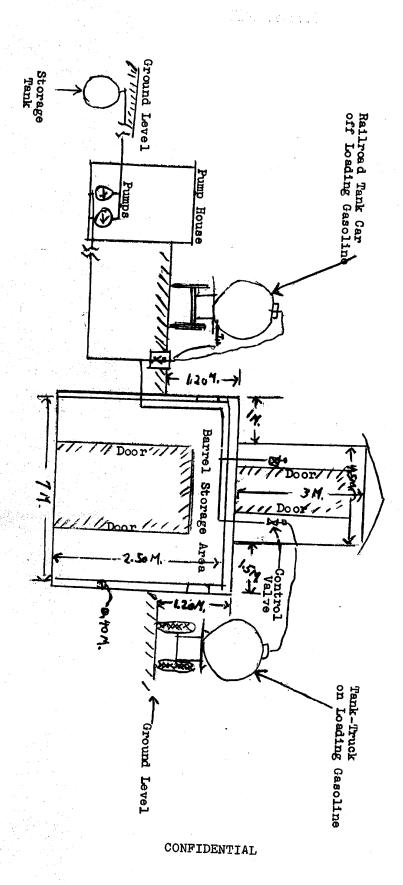
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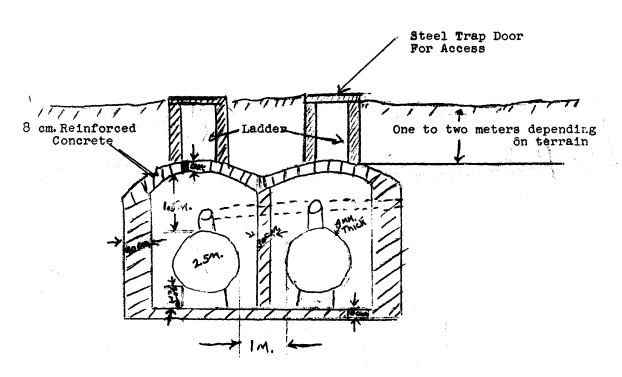
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CONFIDENTIAL -9-25X1 25X1 overall length may be of 10-15 m. Solid Reinforced Entrance Through End Ramp Onl

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25X1



Front Cross-Sectional View

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25X1

Underground fuel tank

